

Production & Production Control [PPC]

'TOPSPIN' PPC module takes care of entire assembly production for converting fiber into yarn.

TOPPRODUCE manages process flow, deployment of labor for smooth production activity. Application records production, department / machine / lot wise. This also analyses individual machineries detentions and stoppages to calculate production efficiency and productivity.

PPC performs waste management and calculate WIP.

Functionalities:

Manpower Details

- Machine Grouping
- Labour Deployment

Spinning

- **Process Flow**
 - Process Flow Spinning
- **Production Recording**
 - Carding
 - Breaker Draw Frame
 - Lap Former
 - Comber
 - Finisher Draw Frame
 - Speed Frame
 - Ring Frame
 - **Winding**
 - Auto Coner
 - Ordinary Winding
- **Detention**
 - Detention Group
 - Detention Types
 - Detention Group Standard Values
 - **Detention Recording**
 - Common Detentions
 - Preparatory And Ring Frame Detentions
 - Speed Frame And Winding Detentions

Mixing Number Updation

Winding Problems

- Winding Faults
- Drum Problems
- Daily Winding Faults
- Winding Faults Rechecking
- Daily Drum Problems
- Winding Cuts And ARLT Details
- Log Book

Finishing

- Lot Creation
- Loose Stock

Packing

- Fresh
- Alarm Material
- Second Quality
- Sample

Work In Progress

- WIP Blow Room
- WIP Process
- WIP Loose Stock
- WIP Packing Material

Sub Store Management

- Indent Creation
- Item Requisition
- Item Issue To Machine

Waste

- Waste Group
- Waste Product
- Waste Recording
- Production Configuration
- Machine Meter Information